





PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 02024 WO/Sa	FOR FURTHER ACTION See Not	ification of Transmittal of International				
International application No.		y Examination Report (Form PCT/IPEA/416)				
PCT/EP2003/002774	International filing date (day/month/year) 17 March 2003 (17.03.2003)	Priority date (day/month/year) 21 March 2002 (21.03.2002)				
International Patent Classification (IPC) or na	ational classification and IPC	21 Watch 2002 (21.03.2002)				
B29C 70/08, 70/46, 70/50, B32B	5/28					
Applicant						
MENZOLIT FIBRON GMBH						
This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 26.						
and to maintain to the applicant act	and the amountained to the applicant according to Article 30.					
2. This REPORT consists of a total of	5 sheets, including this cover	sheet.				
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).						
These annexes consist of a tota						
3. This report contains indications relati	3. This report contains indications relating to the following items:					
I Basis of the report						
II Priority	II Priority					
III Non-establishment of	III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
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V Reasoned statement u	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;					
VI Certain documents cit						
VII Certain defects in the	international application					
VIII Certain observations on the international application						
Date of submission of the demand	Date of completion of	Date of completion of this report				
15 October 2003 (15.10.2	003) 05	April 2004 (05.04.2004)				
Name and mailing address of the IPEA/EP	Authorized officer					
Facsimile No.	Telephone No.					

Form PCT/IPBA/409 (cover sheet) (July 1998)



International application No.

PCT/EP2003/002774

I.	I. Basis of the report					
1.	With	regard to	the elements of the international application:*			
		the international application as originally filed				
1	\boxtimes	the desc	ription:			
1		pages	1-8	, as originally filed		
i		pages		, filed with the demand		
l		pages, filed with the letter of				
l	\boxtimes	the clair	ms:			
1	L_3	pages	2-12,14-23,26-28	, as originally filed		
		pages		r with any statement under Article 19		
		pages		, filed with the demand		
l		pages	1,13,24,25 , filed with the letter of			
	∇	the dray				
		pages		, as originally filed		
		pages		, as originally fried		
l		pages	, filed with the letter of			
	L t	-	nce listing part of the description:			
1		pages				
		pages		, filed with the demand		
		pages	, filed with the letter of			
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is:					
		the lang	guage of a translation furnished for the purposes of international search (under Ro	ule 23.1(b)).		
		the lang	guage of publication of the international application (under Rule 48.3(b)).			
		the lan or 55.3	guage of the translation furnished for the purposes of international preliminary).	examination (under Rule 55.2 and/		
3.	With prelim	regard minary e	to any nucleotide and/or amino acid sequence disclosed in the internation was carried out on the basis of the sequence listing:	tional application, the international		
Ì		contain	ed in the international application in written form.			
l	Ш	filed to	gether with the international application in computer readable form.			
	Ш	furnished subsequently to this Authority in written form.				
	Ц	furnish	ed subsequently to this Authority in computer readable form.			
		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.				
	Ш		tement that the information recorded in computer readable form is identical mished.	to the written sequence listing has		
4.		The an	endments have resulted in the cancellation of:			
			the description, pages			
		_	the claims, Nos.			
ı			the drawings, sheets/fig			
5.		This rep	ort has been established as if (some of) the amendments had not been made, si the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**	ince they have been considered to go		
*	* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16 and 70.17).					
**	** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.					

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.
PCT/EP 03/02774

v.	Reasoned statement under Article 3 citations and explanations supporting	5(2) with regard to no ng such statement	velty, inventive step or industrial applica	bility;
1.	Statement			
	Novelty (N)	Claims	1-28	YES
		Claims		NO NO
	Inventive step (IS)	Claims	1-28	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-28	YES
		Claims		NO NO

- 2. Citations and explanations
 - 1. Reference is made to the following document:
 - D1: DE 199 49 318 A (MENZOLIT FIBRON GMBH) 15 March 2001 (2001-03-15)
 - 2.1 Document D1, which is regarded as the closest prior art, discloses a method for producing plastic prepegs from fibre-reinforced plastics, sheet moulding compounds, for use as semifinished products in the manufacture of components by means of extrusion (see column 1, lines 3 to 6), the scrimtype reinforcement of the plastic prepegs being formed from at least one layer of intersecting fibres (see column 4, lines 54 to 63), the alignment of these fibres, the fibre orientation, being adapted to the stress generated by the forces acting on the component (see column 1, lines 55 to 68), from which the subject matter of claim 1 differs in that:
 - the scrim reinforcement, which resembles a textile structure, is formed from continuous fibres; and
 - the scrim reinforcement is drawn in a single piece off a roll and after being impregnated

with the resin is cut according to the predefined contour.

The subject matter of claim 1 is thus novel (PCT Article 33(2)).

- 2.2 The problem to be solved by the present invention can thus be considered that of simplifying the production of plastic prepegs, which is expensive and complicated.
- In the production of plastic prepage (see document D1), the reinforcement is formed from unidirectionally aligned fibres. Therefore, for producing a component, the cuttings must be folded for each direction of stress so that the orientation of the fibres corresponds to the stress in the component.

In contrast, in the solution proposed by the present application, the fibres are already arranged so that they extend in the direction in which the forces act on the component.

None of the citations shows or suggests this solution. The subject matter of claim 1 thus involves an inventive step (PCT Article 33(3)).

- 2.4 Claims 2 to 12 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.
- 3.1 Document D1 further discloses a plastic prepeg in which the alignment of the fibres, the fibre orientation, is adapted to the stress generated by

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.
PCT/EP 03/02774

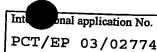
the forces acting on the component (see column 1, lines 55 to 68),

from which the subject matter of claim 13 differs in that the scrim reinforcement of the plastic prepeg comprises at least one layer of intersecting continuous fibres resembling a textile structure.

The subject matter of claim 13 is thus novel (PCT Article 33(2)).

- 3.2 The problem to be solved by the present invention can therefore be considered that of simplifying the complicated structure of plastic prepages.
- 3.3 None of the citations shows or suggests the solution whereby the scrim reinforcement resembles a textile structure consisting of precisely oriented, continuous fibres. The subject matter of claim 13 therefore involves an inventive step (PCT Article 33(3)).
- 3.4 Claims 14 to 23 are dependent on claim 13 and thus likewise meet the PCT requirements for novelty and inventive step.
- 4.1 The plastic prepeg produced according to the method in claim 1 is novel and inventive. Consequently, the subject matter of claims 24 and 25, relating to the use of the plastic prepeg with its claimed features, is novel and inventive (PCT Article 33(2) and (3)).
- 4.2 Claims 26 to 28 are dependent on claims 24 and 25 and therefore likewise meet the PCT requirements for novelty and inventive step.

INTERNATIONAL PRESENTINARY EXAMINATION REPORT



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5.	Claims 1 to 28 are industrially a Article 33(4)).	pplicable (PCT
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